# Rosemount<sup>™</sup> 225 Toroidal Conductivity Sensor



#### A Reliable Sensor for High Conductivity Sanitary Applications

Rosemount 225 toroidal conductivity sensors are intended to be used in many pharmaceutical and food and beverage applications where a sanitary design is required. These corrosion and fouling resistant sensors are ideal for measuring the concentration of CIP solutions, detecting product/water interfaces, checking product quality, and monitoring elevents in chromatographic separations.







### **Meet Various Sanitary Requirements**

- USP Class VI compliant
- FDA food contact 21CFR177.2415 compliant
- 3-A Sanitary Standard 74-06 compliant

### **Ease of Installation**

- 2 inch tri-clamp process connection
- Installation flexibility with maximum cable lenths up to 200 ft (61 m) between sensor and transmitter when paired with remote junction box (sold separately)

### **High Performance and Reliability**

- Robust measurements insensitive to process flow and direction
- Meet application compatibility requirements with a selection of chemical resistant body options including PEEK and Tefzel

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## **Ordering Information**



Rosemount 225 Sanitary Toroidal Conductivity Sensors work well in high conductivity liquids up to 2 S/cm (2,000,000  $\mu$ S/cm). These sensors include an integral Pt-100 RTD for temperature compensation and 20 ft of integral cable. Cables can be extended using a remote junction box PN 23550-00 (see Accessories).

Rosemount 225 Sanitary Toroidal Conductivity Sensor

Model	Sensor Type			
225	Toroidal Conductivity Sensor			
Body Material & Mounting Type				
03	Glass-filled PEEK with tri-clamp			
07	Unfilled PEEK with tri-clamp			
08	USP Class VI unfilled PEEK with tri-clamp <sup>1</sup>			
09	Unfilled Tefzel <sup>1</sup>			
Transmitter Compatibility				
54	Standard integral cable			
56	Integral cable with additional shielding for improved EMI/RFI protection <sup>2</sup>			
Typical model number: 225-03-56				

### Table 1 - Rosemount 225 Sanitary Toroidal Conductivity Sensor Ordering Information

(1) Only available with -56 option

(2) Recommended for use with Rosemount transmitter models 56, 1056, 5081, and 1066

# **Specifications**

### Cell Constant (Nominal): 2.7/cm

Minimum Conductivity: 200  $\mu$ S/cm (15  $\mu$ S/cm when used with Rosemount 1056 and 56 transmitters)

Maximum Conductivity: 2 S/cm

Process Connection: 2 inch tri-clamp

**Conformance to 3-A Sanitary Standards:** Sensors with option -07 meet 3-A sanitary standards for sensors and sensor fittings and connections used on milk and milk products equipment (74-06).

**Compliance with FDA Food Contact Requirements:** Sensors with option -07 are molded from PEEK that meet 21CF177.2415.

**Compliance with USP Class VI:** Sensors with option -08 are molded from PEEK that meet USP Class VI requirements.

Cable Length: 20 ft (6.1 m)

Maximum Cable Length: 200 ft (61 m)

Weight/Shipping Weight: 2 lb/3 lb (1.0 kg/1.5 kg)

Millimeter

Body Material Option	Wetted Materials	Maximum Temperature	Maximum Pressure
03	Glass-filled PEEK	230 °F (110 °C)	200 psig (1480 kpa [abs])
07	Unfilled PEEK (meets 21CFR177.2415 and 3A standard 74-06	266 °F (130 °C)	
08	Unfilled PEEK (meets USP Class VI standards)		
09	Unfilled Tefzel	230 °F (110 °C)	

## **Dimensional Drawing**

Figure 1. Rosemount 225 dimensional drawing



### Accessories

Part Number	Description
2001492	Stainless steel tag (must specify marking)
23550-00	Remote junction box without preamplifier
23294-00	Interconnecting extension cable, unshielded, prepped (for use with remote junction box)
23294-05	Interconnecting extension cable, shielded, prepped (for use with remote junction box)
9200276	Interconnecting extension cable, shielded, unprepped (for use with remote junction box)

## **Engineering Specification for 225 Sensor**

- 1. The sensor shall measure electrolytic conductivity using the inductive or toroidal method.
- 2. The sensor shall be molded from glass-filled PEEK, unfilled PEEK, or unfilled Tefzel and have a 2-inch tri-clamp fitting.
- 3. The unfilled PEEK sensor shall be available in a version that meets 3A sanitary standard 74-06 and 21CFR177.2415.
- 4. The unfilled PEEK sensor shall also be available in an option that is molded from USP Class VI material.
- 5. The glass-filled PEEK and unfilled Tefzel sensor shall withstand 230 °F (110 °C) at 200 psig (1480 kPa abs).
- 6. The unfilled PEEK sensors shall withstand 266 °F (130 °C) at 200 psig (1480 kPa abs).
- 7. The sensor shall be Rosemount model 225 or approved equal.

## Notes

## Notes

### EmersonProcess.com/LiquidAnalysis



YouTube.com/user/RosemountAnalytical



Twitter.com/Rosemount\_News



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