

Large Size - Alloys

Sized for Deep Tanks and Rugged Duty

- ▶ Stainless Steel Construction
- Standard Lengths to 18 feet

These rugged transmitters are designed for tanks up to 18 feet in depth. Heavy duty stems resist turbulence, and float options accommodate liquids with minimum specific gravity as low as 0.53. Standard resolution is 1/2 inch; higher resolutions are available on request.

Approvals

XM-36490 and XT-36490 Series transmitters may carry the following commercial approvals:

- FM Approved, Explosion-Proof for lengths up to 25 feet
- UL-Approved, Explosion-Proof

1. Mounting Types

Series	XM/XT-66400	XM/XT-36490			
Mounting	4″ NPT	5" ANSI Flanges; 150#, 300#, or 600#			
	1"NPT 4-1/16"NPT (103.2 mm)	8-1/4" MAX. (209.6 mm)			
Stem Material	316L Stainless Steel	316L Stainless Steel			
Mounting Material	316L Stainless Steel; or Carbon Steel	316L Stainless Steel; or Carbon Steel Flange			
Float Stop Material	316L Stainless Steel	316L Stainless Steel			
Overall Length, Max.	216" (549 cm)				

Note: XM/XT-36490 will be manufactured with matching Stem and Float Stop material. Consult factory for longer lengths.



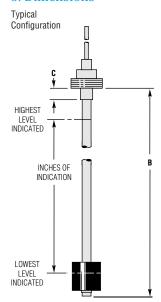
^{*} Contact GEMS about solutions for deeper tanks.

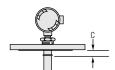
2. Float Types

Material Buna N		4″ Dia. Syntactic Foam	4″ Dia. Stainless Steel	4-1/2" Dia. Stainless Steel	8" Dia. Stainless Steel**	
Float Dimensions	(101.6mm) DIA. 4-1/4" (108mm)	(101.6mm) DIA. 4-1/4" (108mm)	(101.6 mm) 5-1/8" (130.2 mm)	4-1/2" (114.3mm) DIA. 4-3/8" (111.1mm)	8-7/8" (225.4mm) DIA. MAX.	
Part Number 32230		31830	125520	35560	38609	
Minimum Liquid Specific Gravity			0.57 0.78		0.53	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		-40°F t	o +230°F (-40°C to +	110°C)		
Operating Pressure, Max*			15 PSI (1 bar)	500 PSI (35 bar)	150 PSI (10 bar)	

^{*} Unit pressure rating is determined by the flange and float selected. Consult factory for higher pressure ratings.

3. Dimensions





- B: Overall Length = Inches of Indication + C + X (See Table at Right)
- C: Distance From Bottom of Mounting to Float Stop (Customer Specified):
 - 1/2" (12.7mm) Minimum

Calculating Length

To find Overall Length when Inches or Indication is known:

• Inches of Indication + C* + X = Overall Length

To find Maximum Inches of Indication when Overall Length is known:

- Overall Length C* X = Maximum Inches of Indication
- *C dimension is determined by customer.

Float Factor - X

Float Part Number	х			
32230	6.75" (171.5)			
31830	6.75" (171.5)			
125520	7.75" (196.5)			
35560	6.75" (171.5)			
38609	11.375" (288.9)			
Inch (mm)				

Inch (mm)

4. Input/Output

For XM- Series, no special output designation is necessary.

For XT- Series, specify the desired signal conditioning by Part Number.

Additional information about GEMS signal conditioning modules is found on Page C-23.

Series	Input Voltage	Output Signal	Part Number	Electrical Termination		
XM-36490	40 to 00 V/D0	Proportional		Junction Box		
XM-66400	10 to 30 VDC	Voltage	_	Cable, (4) Conductor, 30 ft. long, Nitrile Jacket		
	8 to 24 VDC	0-5 VDC	52532			
	15 to 30 VDC	0-12 VDC	52533	Junction Box		
XT-Series	10 to 40 VDC	4-20 mA	52550			
		4-20 mA	112300 🗲	Panel Mount with Plug-In Base		

^{≠ =} Stock item

^{**} Float P/N 38609 must be installed on the transmitter stem from within the tank; or consult factory for larger flanges.





Photocopy This Form

Use one form for each product type you are selecting.

This is a ☐ Request for a Quote	Name				
☐ Order P.O.#	Company				
Quantity Needed	Street				
Date Required/	City				
Shipping Method:	Phone ()				
Partials Accepted: ☐ Yes ☐ No	Fax ()				

Float Type Level Transmitters – Large Size Application Environmental Conditions

This information is essential to the accurate and proper operation of your GEMS configurable sensors. Please complete fully and accurately.

1. Liquid Media:			
2. Pressure: Minimum	psig	Maximum	psig
3. Temperature: Minimum	°F	Maximum	°F

4. Specific Gravity: Minimum _____ Maximum ____

5. Viscosity: _____ SSU
6. Tank Material: _____
Tank Depth:

7. Unit is Mounted In: \Box Tank Top \Box Tank Bottom

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□ XM/XT-66400 □ XM/XT-36490

2. Mounting Type:

☐ 4" NPT (66400)

Flange Size: □ 4" □ 5" □ 6"

Flange: ☐ 150# ☐ 300# ☐ 600# (36490 Series Only)

3. Material:

a. Stem: □ 316L Stainless Steel

b. Mounting:

36990: ☐ 316L Stainless Steel ☐ Carbon Steel

66400: □ 316L Stainless Steel

4. Float Type P/N – Description:

☐ 32230 – Buna N

☐ 125520 – 4" Stainless Steel

☐ 35560 – 4-1/2" Stainless Steel

☐ 38609 – 8" Stainless

□ 31830 – 4" Syntactic Foam

5. Dimensions:

Float Selected	Indicating Length (Whole Inches)	+	C Dimension (1/2" min.)	+	Float Factor X	=	Overall Length (180″ {457.2 cm}, Max.)
31830							
32230		+		+	6.75" (171.5 mm)	=	
35560							
38609		+		+	11.375" (288.9 mm)	=	
125520		+		+	7.75" (196.8 mm)	=	

Note: Indicating Length = Whole Inch Increments

6. Input/Output:

a. Optional 24 VDC Power Supply:

☐ 115 VAC input

□ 230 VAC input

b. Signal Conditioners:

□ 52550 (4-20 mA)

□ 52532 (0-5 VDC)

□ 52533 (0-12 VDC)

Please contact GEMS Sensors Inc. for any configuration or special requirements not covered on this form. **800-378-1600**

Quote: \$ ______ Date Quoted: ___/___/



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